

$I_V = 45 \text{ mcd}$, $V_F = 1.9 \text{ V}$
Surface Mount LED
SECU1205C-S

Description

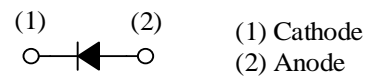
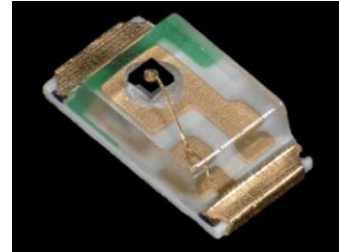
The SECU1205C-S is a surface mount red LED.

Package

Dimensions (L × W × H): 1.6 × 0.8 × 0.55 mm

Features

- Color -----Red
- Luminous Intensity, I_V ----- 45 mcd (typ.) ($I_F = 10 \text{ mA}$)
- Forward Voltage, V_F ----- 1.9 V (typ.) ($I_F = 10 \text{ mA}$)
- Dominant Wavelength, λ_D ----- 624 nm
- Viewing Angle, $2\theta_{1/2}$ ----- 130 deg
- MSL 3
- RoHS Compliant
- Pb-free, Reflow Soldering
- High Reliability



Not to scale

Applications

- Automotive Interior
- Switch
- Indicator

SECU1205C-S

Absolute Maximum Ratings

Unless specifically noted, $T_A = 25\text{ }^\circ\text{C}$.

Parameter	Symbol	Conditions	Rating	Unit
Power Dissipation	P_D		75	mW
Forward Current	I_F		30	mA
Forward Current Reduction	ΔI_F	$T_A \geq 60\text{ }^\circ\text{C}$	-1	mA/ $^\circ\text{C}$
Pulse Forward Current	I_{FP}	Frequency = 1 kHz Pulse Width $\leq 100\text{ }\mu\text{s}$	70	mA
Reverse Voltage	V_R		5	V
Operating Temperature	T_{OP}		-40 to 85	$^\circ\text{C}$
Storage Temperature	T_{STG}		-40 to 100	$^\circ\text{C}$
Junction Temperature	T_J		115	$^\circ\text{C}$

Electrical / Optical Characteristics

Unless specifically noted, $T_A = 25\text{ }^\circ\text{C}$.

Parameter	Symbol	Conditions	Min.	Typ.	Max.	Unit
Forward Voltage	V_F	$I_F = 10\text{ mA}$	—	1.9	2.5	V
Reverse Current	I_R	$V_R = 5\text{ V}$	—		10	μA
Luminous Intensity	I_V	$I_F = 10\text{ mA}$	15	45	96	mcd
Dominant Wavelength	λ_D	$I_F = 10\text{ mA}$		624		nm
Viewing Angle	$2\theta_{1/2}$	$I_F = 10\text{ mA}$	—	130	—	deg
Thermal Resistance	$\theta_{(J-A)}$		—	340	—	$^\circ\text{C/W}$

Mechanical Characteristics

Parameter	Conditions	Min.	Typ.	Max.	Unit
Package Weight		—	0.00102	—	g

Luminous Intensity Bins

Bin Number	Luminous Intensity Range	Unit
B	15 to 30	mcd
C	20 to 40	mcd
D	27 to 54	mcd
E	36 to 72	mcd
F	48 to 96	mcd

Derating Curves

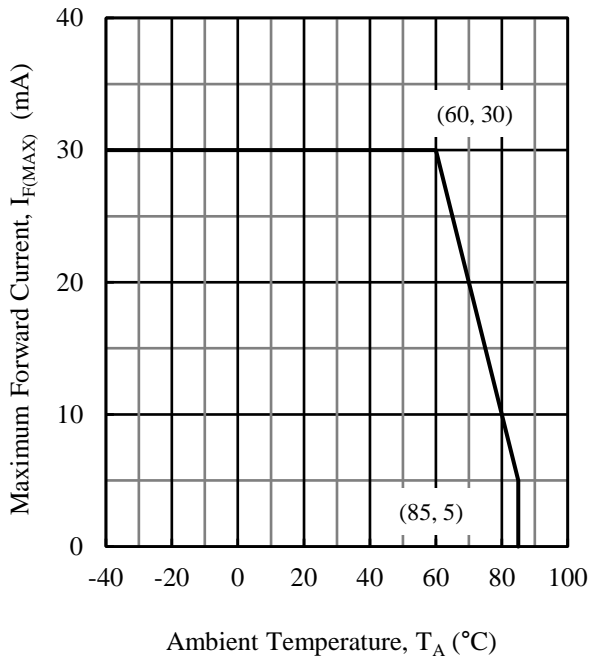


Figure 1. $I_{F(MAX)}$ vs. T_A

Characteristic Curves

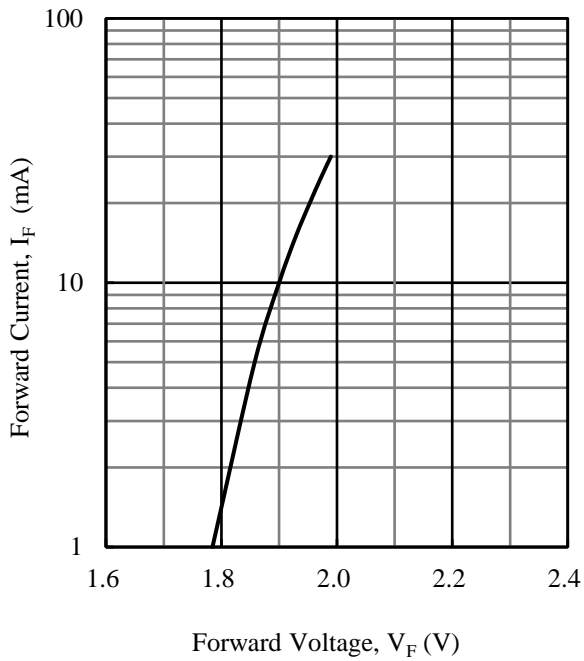


Figure 2. I_F vs. V_F

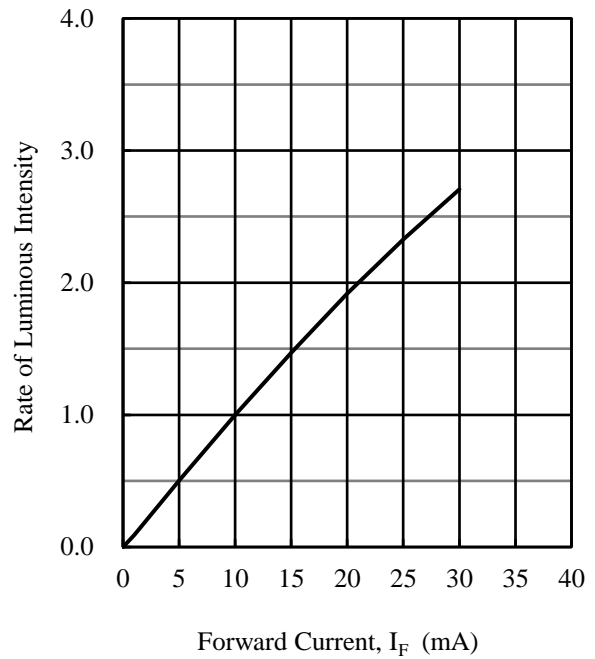


Figure 3. Rate of Luminous Intensity vs. I_F

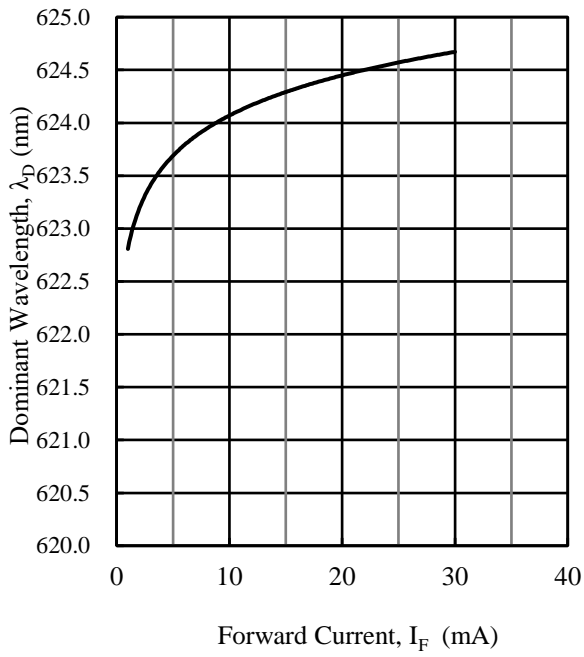


Figure 4. λ_D vs. I_F

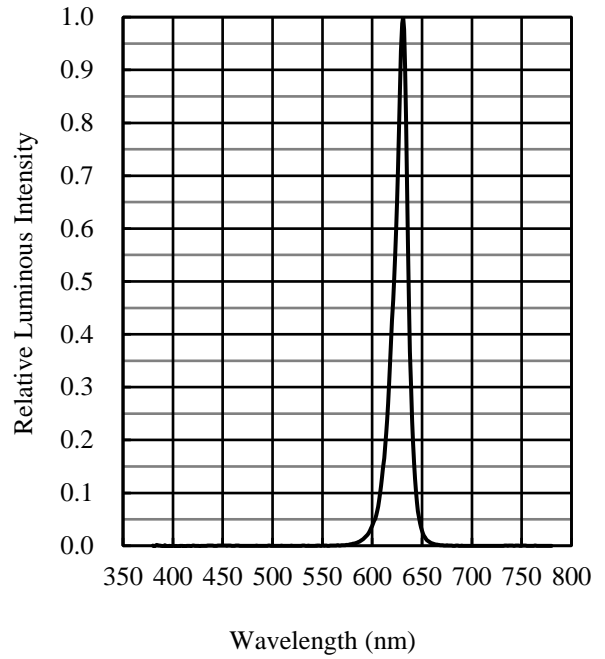


Figure 5. Spectrum

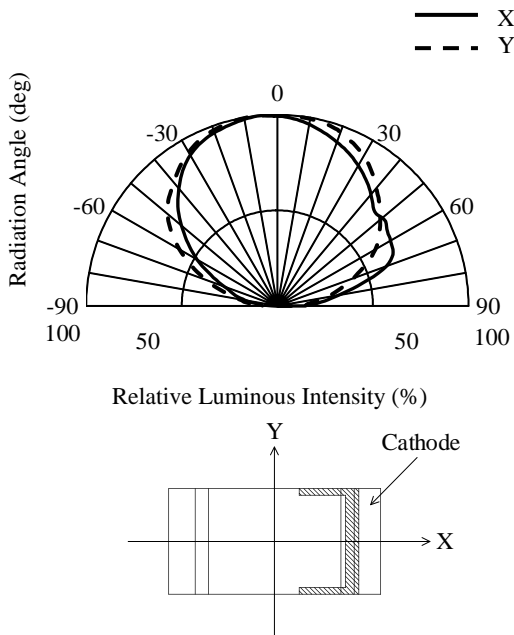
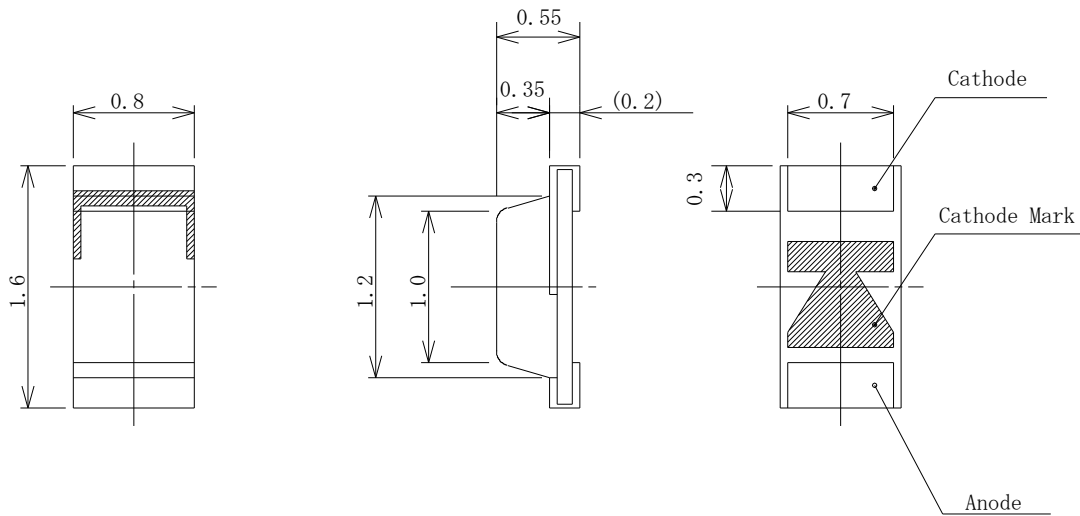


Figure 6. Directivity

SECU1205C-S

Physical Dimensions

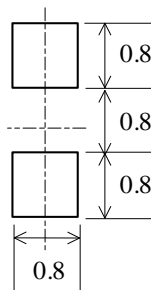
- Surface Mount ($1.6 \times 0.8 \times 0.55$ mm)



NOTES:

- Dimensions in millimeters
- Tolerance: ± 0.1 mm
- RoHS compliant
- MSL 3 (Moisture Sensitivity Level 3)

- Land Pattern Example



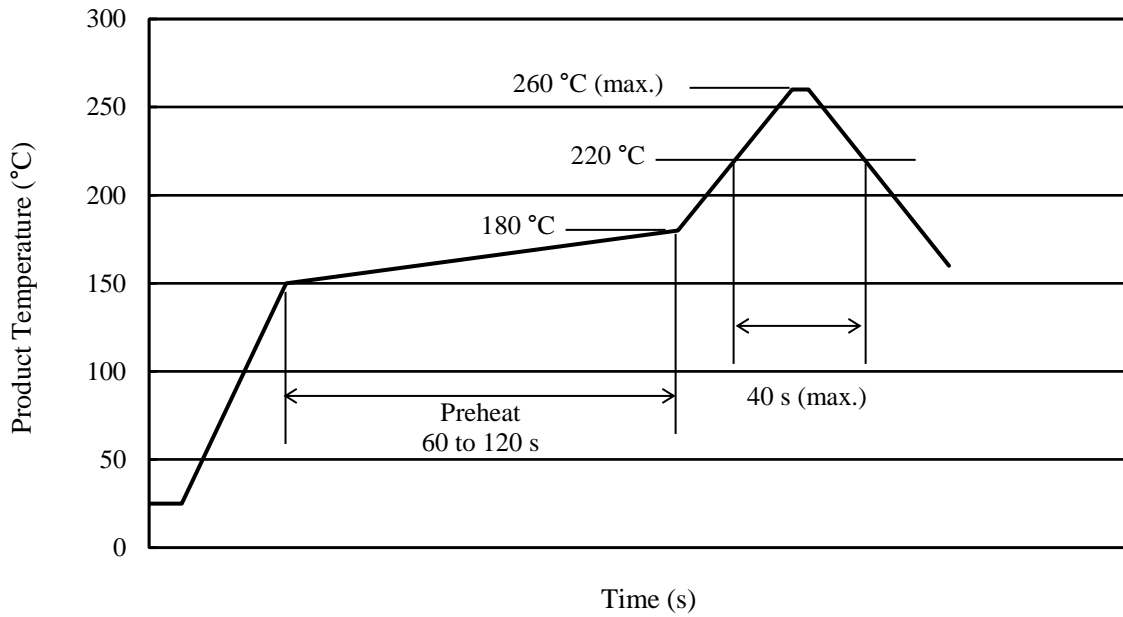
Unit: mm

Soldering Conditions

When soldering the products, it is required to minimize the working time within the following limits:

- Reflow:
 - Preheat: 150 to 180 °C / 60 to 120 s
 - Solder heating: 220 °C / 40 s (260 °C peak, 2 times)
- Soldering iron: 350 ±10 °C / 3 s, 1 time

● **Reference Reflow Profile**



Precautions for Use

- After soldering the product, care should be taken not to apply mechanical stress or excessive vibration until it cools to room temperature.
- Do not cool the product rapidly.
- When mounting the product on a board, mounting position and orientation should be taken into account so that any stress due to board warpage is not applied to the product.
- Do not touch the encapsulating resin of the product with sharp objects such as a tweezer or fingernails. Also, do not use the product again after removal.
- Do not touch the product after mounting it on a board.
- The product emits a high-power light. Therefore, care should be taken not to look at the light emission directly for a long time because it may hurt your eyes.
- Use the product at rated current (sorting current) as much as possible. When the product is used at a current lower than the rated current (sorting current), a variation in forward voltage or luminous intensity may increase. Therefore, care should be taken for such variation when you use the product at low current.
- When the product is used in applications where high-and-low current regulations are repeated for a long time, its luminous intensity lifetime may be shortened in low-current settings. Therefore, thorough verifications are required beforehand.
- As the product uses gallium arsenide (GaAs), the following must be considered dangerous and be avoided: burning or crushing the product; inhaling or swallowing the liquid or gas generated by any chemical treatment on the product.
- When using the product, care should be taken not to apply a voltage in the opposite direction of the LED.

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