

# **Data Sheet**

# **Description**

The SECU1905C-S is a surface mount orange LED.

#### **Features**

| • ColorOrange   |
|---|
| • Luminous Intensity, $I_V$ 40 mcd (typ.) ( $I_F = 10 \text{ mA}$ ) |
| • Forward Voltage, $V_F$ 1.9 V (typ.) ( $I_F = 10 \text{ mA}$ )     |
| • Dominant Wavelength, $\lambda_D$ 589 nm                           |
| • Viewing Angle, 2θ <sub>1/2</sub> 130 deg                          |
| 7 Tewing ringle, 201/2  |

- MSL 3
- RoHS Compliant
- Pb-free, Reflow Soldering
- High Reliability

# **Applications**

- Automotive Interior
- Switch
- Indicator

# **Package**

Dimensions (L  $\times$  W  $\times$  H): 1.6  $\times$  0.8  $\times$  0.55 mm





- (1) Cathode
- (2) Anode

Not to scale

## **SECU1905C-S**

## **Absolute Maximum Ratings**

Unless specifically noted,  $T_A = 25$  °C.

| Parameter                 | Symbol                  | Conditions                                | Rating     | Unit  |
|---------------------------|-------------------------|---|------------|-------|
| Power Dissipation         | P <sub>D</sub>          |   | 75         | mW    |
| Forward Current           | $I_{\mathrm{F}}$        |   | 30         | mA    |
| Forward Current Reduction | $\Delta I_{\mathrm{F}}$ | T <sub>A</sub> ≥ 60 °C                    | -1         | mA/°C |
| Pulse Forward Current     | $I_{FP}$                | Frequency = 1 kHz<br>Pulse Width ≤ 100 μs | 70         | mA    |
| Reverse Voltage           | $V_R$                   |   | 5          | V     |
| Operating Temperature     | $T_{OP}$                |   | -40 to 85  | °C    |
| Storage Temperature       | $T_{STG}$               |   | -40 to 100 | °C    |
| Junction Temperature      | $T_{\mathrm{J}}$        |   | 115        | °C    |

# **Electrical / Optical Characteristics**

Unless specifically noted,  $T_A = 25$  °C.

| Parameter           | Symbol                  | Conditions            | Min. | Typ. | Max. | Unit |
|---------------------|-------------------------|-----------------------|------|------|------|------|
| Forward Voltage     | $V_{\mathrm{F}}$        | $I_F = 10 \text{ mA}$ | _    | 1.9  | 2.5  | V    |
| Reverse Current     | $I_R$                   | $V_R = 5 V$           | _    |      | 10   | μΑ   |
| Luminous Intensity  | $I_V$                   | $I_F = 10 \text{ mA}$ | 20.4 | 40   | 65.8 | mcd  |
| Dominant Wavelength | $\lambda_{\mathrm{D}}$  | $I_F = 10 \text{ mA}$ |      | 589  |      | nm   |
| Viewing Angle       | $2\theta_{1/2}$         | $I_F = 10 \text{ mA}$ | _    | 130  | _    | deg  |
| Thermal Resistance  | $\theta_{(J\text{-}A)}$ |                       | _    | 340  | _    | °C/W |

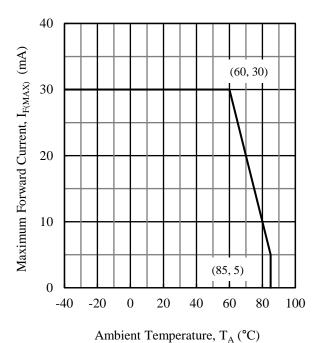
## **Mechanical Characteristics**

| Parameter      | Conditions | Min. | Тур.    | Max. | Unit |
|----------------|------------|------|---------|------|------|
| Package Weight |            |      | 0.00102 |      | g    |

# **Luminous Intensity Bins**

| Bin Number | Luminous Intensity Range |     |
|------------|--------------------------|-----|
| С          | 20.4 to 36.8             | mcd |
| D          | 27.4 to 49.5             | mcd |
| Е          | 36.5 to 65.8             | mcd |

## **Derating Curves**



## $Figure \ 1. \quad I_{F(MAX)} \ vs. \ T_A$

## **Characteristic Curves**

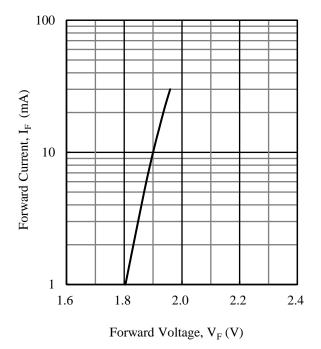


Figure 2. IF vs. VF

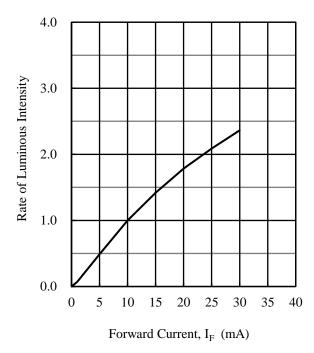
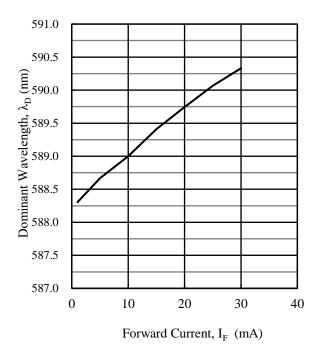
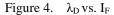


Figure 3. Rate of Luminous Intensity vs. I<sub>F</sub>





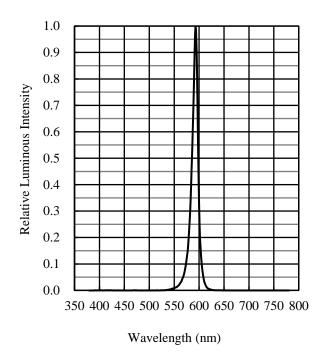


Figure 5. Spectrum

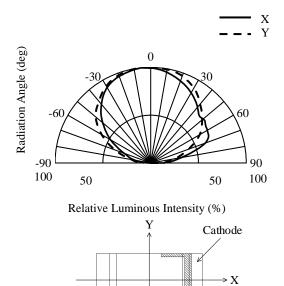
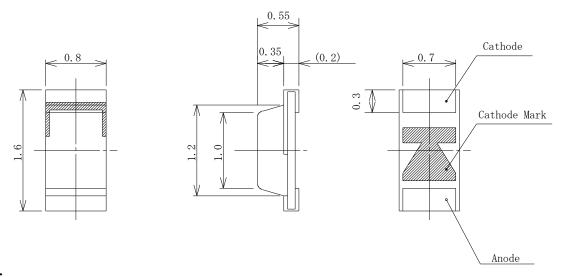


Figure 6. Directivity

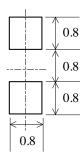
## **Physical Dimensions**

• Surface Mount  $(1.6 \times 0.8 \times 0.55 \text{ mm})$ 



## **NOTES:**

- Dimensions in millimeters
- Tolerance: ±0.1 mm
- RoHS compliant
- MSL 3 (Moisture Sensitivity Level 3)
- Land Pattern Example



Unit: mm

## **SECU1905C-S**

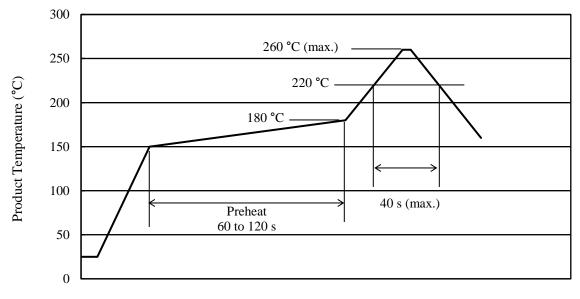
## **Soldering Conditions**

When soldering the products, it is required to minimize the working time within the following limits:

Preheat: 150 to 180  $^{\circ}$ C / 60 to 120 s

Solder heating:  $220 \, ^{\circ}\text{C} \, / \, 40 \, \text{s} \, (260 \, ^{\circ}\text{C} \, \text{peak}, 2 \, \text{times})$  - Soldering iron:  $350 \, \pm 10 \, ^{\circ}\text{C} \, / \, 3 \, \text{s}, 1 \, \text{time}$ 

#### • Reference Reflow Profile



Time (s)

#### SECU1905C-S

#### **Precautions for Use**

- After soldering the product, care should be taken not to apply mechanical stress or excessive vibration until it cools to room temperature.
- Do not cool the product rapidly.
- When mounting the product on a board, mounting position and orientation should be taken into account so that any stress due to board warpage is not applied to the product.
- Do not touch the encapsulating resin of the product with sharp objects such as a tweezer or fingernails. Also, do not use the product again after removal.
- Do not touch the product after mounting it on a board.
- The product emits a high-power light. Therefore, care should be taken not to look at the light emission directly for a long time because it may hurt your eyes.
- Use the product at rated current (sorting current) as much as possible. When the product is used at a current lower than the rated current (sorting current), a variation in forward voltage or luminous intensity may increase.

  Therefore, care should be taken for such variation when you use the product at low current.
- When the product is used in applications where high-and-low current regulations are repeated for a long time, its luminous intensity lifetime may be shortened in low-current settings. Therefore, thorough verifications are required beforehand.
- As the product uses gallium arsenide (GaAs), the following must be considered dangerous and be avoided: burning or crushing the product; inhaling or swallowing the liquid or gas generated by any chemical treatment on the product.
- When using the product, care should be taken not to apply a voltage in the opposite direction of the LED.

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DSGN-AEZ-16003