

$\Phi_V = 3.3 \text{ lm}$, $V_F = 2.20 \text{ V}$
Surface Mount LED
SEP161424T

Description

The SEP161424T is a surface mount deep red LED. The product is suitable for LED lighting systems including light sources for inspection and decoration.

Features

- Color-----Deep Red
- Luminous Flux, Φ_V ----- 3.3 lm (typ.) ($I_F = 50 \text{ mA}$)
- Forward Voltage, V_F -----2.20 V (typ.) ($I_F = 50 \text{ mA}$)
- Peak Wavelength, λ_p ----- 652 nm
- Viewing Angle, $2\theta_{1/2}$ ----- 120 deg
- MSL 3
- RoHS Compliant
- Pb-free, Reflow Soldering
- High Reliability

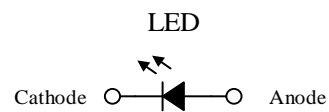
Applications

LED lighting for industrial equipment, houses, and facilities, such as:

- Light Source for Inspection
- Light Source for Decoration

Package

Dimensions (L × W × H): 3.5 × 2.8 × 1.2 mm



Not to scale

Absolute Maximum RatingsUnless specifically noted, $T_A = 25\text{ }^\circ\text{C}$.

Parameter	Symbol	Conditions	Rating	Unit
Power Dissipation	P_D		140	mW
Forward Current	I_F		60	mA
Reverse Voltage	V_R		3	V
Operating Temperature	T_{OP}		-40 to 85	$^\circ\text{C}$
Storage Temperature	T_{STG}		-40 to 100	$^\circ\text{C}$
Junction Temperature	T_J		115	$^\circ\text{C}$

Electrical / Optical CharacteristicsUnless specifically noted, $T_A = 25\text{ }^\circ\text{C}$.

Parameter	Symbol	Conditions	Min.	Typ.	Max.	Unit
Forward Voltage	V_F	$I_F = 50\text{ mA}$	2.05	2.20	2.45	V
Reverse Current	I_R	$V_R = 3\text{ V}$	—	—	10	μA
Radiation Intensity	I_e	$I_F = 50\text{ mA}$	11.5	13.0	16.1	mW/sr
Luminous Flux	Φ_V	$I_F = 50\text{ mA}$	—	3.3	—	lm
Peak Wavelength	λ_P	$I_F = 50\text{ mA}$	649	652	658	nm
Viewing Angle	$2\theta_{1/2}$	$I_F = 50\text{ mA}$	—	120	—	deg
Thermal Resistance	$\theta_{(J-A)}$		—	150	—	$^\circ\text{C/W}$

Radiation Intensity Bins

The values have a tolerance of $\pm 10\%$.

Bin Number	Radiation Intensity Range	Unit
1	11.5 to 12.1	mW/sr
2	12.1 to 12.7	mW/sr
3	12.7 to 13.3	mW/sr
4	13.3 to 13.9	mW/sr
5	13.9 to 14.6	mW/sr
6	14.6 to 15.4	mW/sr
7	15.4 to 16.1	mW/sr

V_F Bins

The values have a tolerance of $\pm 3\%$.

Bin Number	V _F Range	Unit
0A	2.05 to 2.25	V
0B	2.25 to 2.45	V

Wavelength Bins

The values have a tolerance of $\pm 2\%$.

Bin Number	Wavelength Range	Unit
DR	649 to 658	nm

Derating Curves

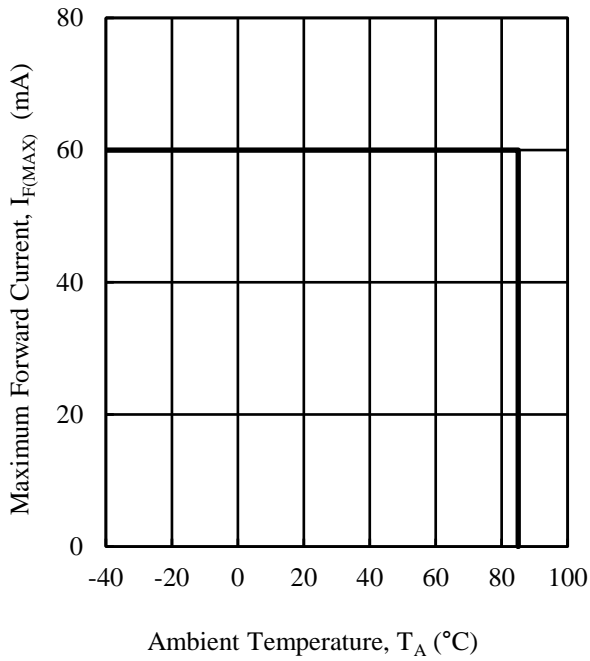


Figure 1. $I_{F(MAX)}$ vs. T_A

Characteristic Curves

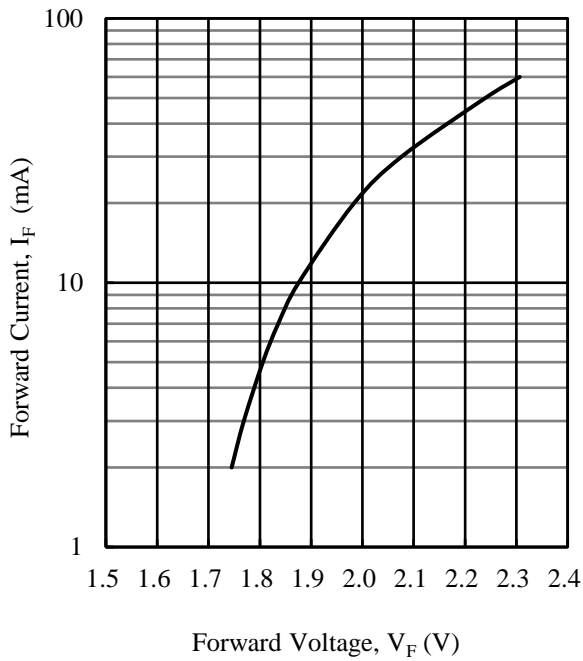


Figure 2. I_F vs. V_F ($T_A = 25$ °C)

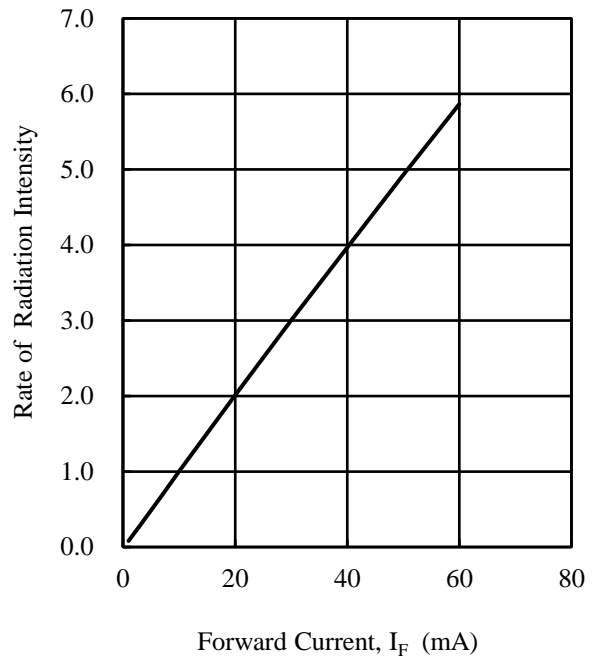


Figure 3. Rate of Radiation Intensity vs. I_F ($T_A = 25$ °C)

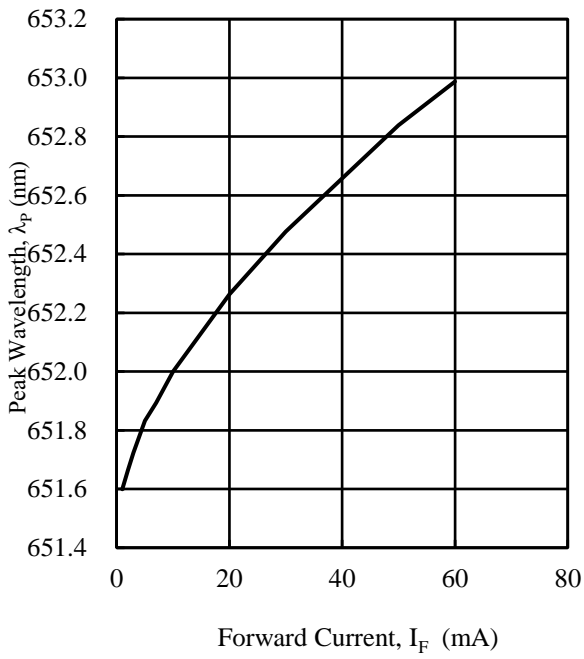


Figure 4. λ_p vs. I_F ($T_A = 25^\circ\text{C}$)

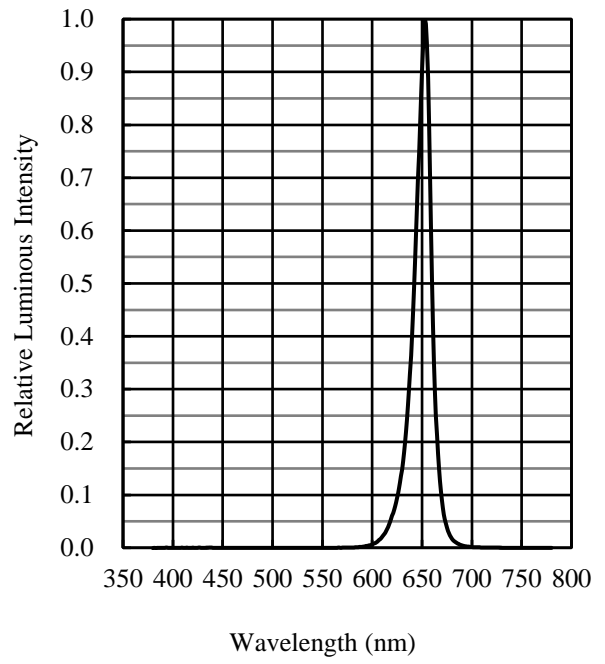


Figure 5. Spectrum ($T_A = 25^\circ\text{C}$, $I_F = 50\text{ mA}$)

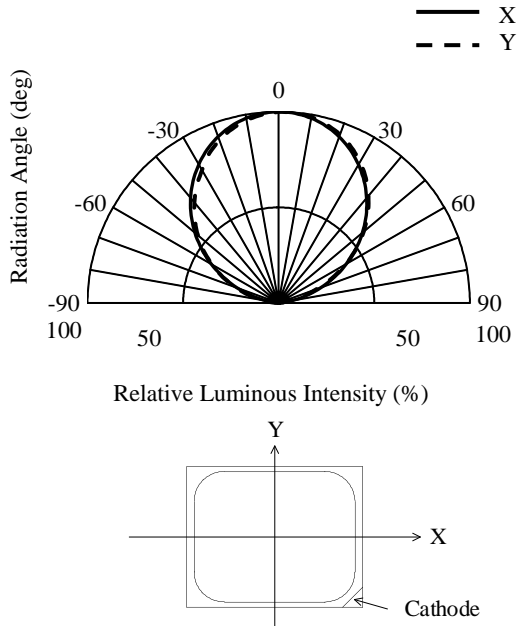
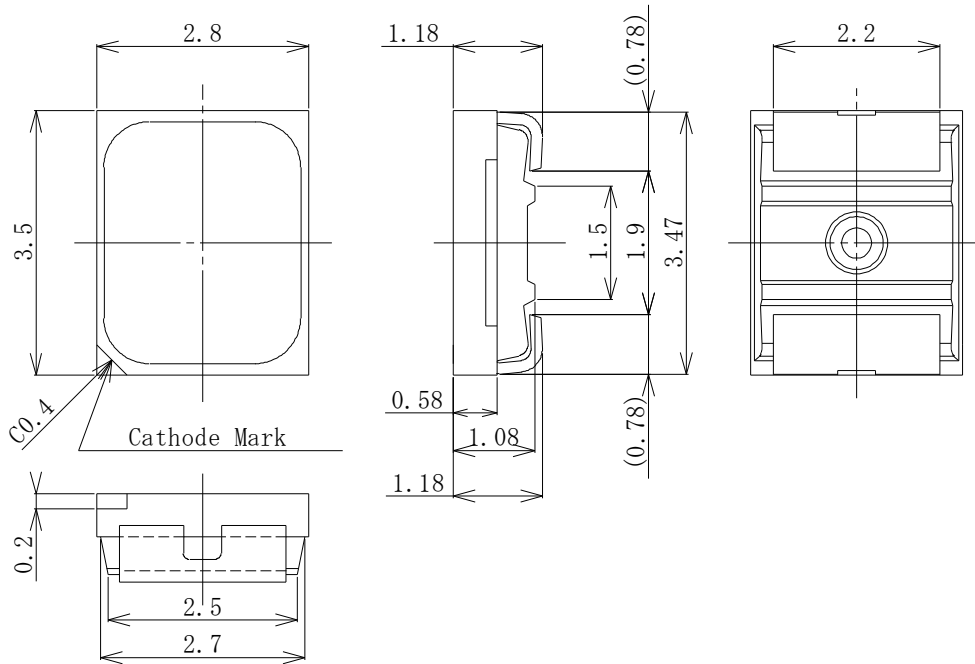


Figure 6. Directivity ($T_A = 25^\circ\text{C}$, $I_F = 50\text{ mA}$)

SEP161424T

Physical Dimensions

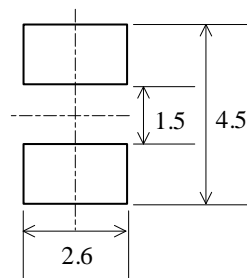
• Surface Mount (3.5 × 2.8 × 1.2 mm)



NOTES:

- Dimensions in millimeters
- Unless specifically noted, tolerance is ± 0.2 .
- RoHS compliant
- MSL 3 (Moisture Sensitivity Level 3)

• Land Pattern Example



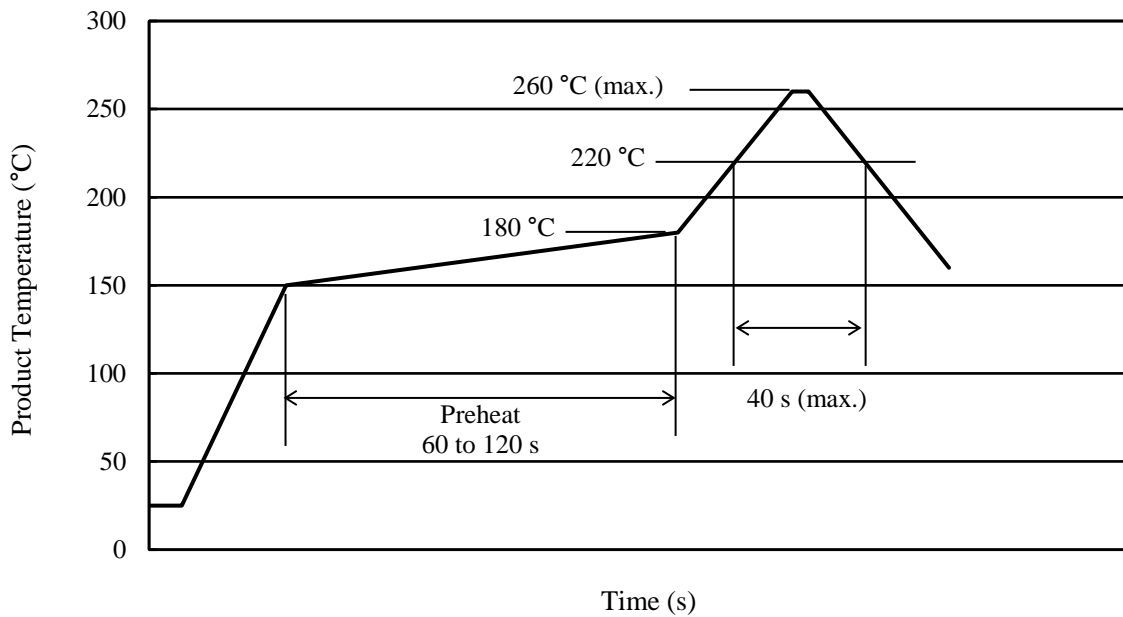
Unit: mm

Soldering Conditions

When soldering the products, it is required to minimize the working time within the following limits:

- Reflow:
 - Preheat: 150 to 180 °C / 60 to 120 s
 - Solder heating: 220 °C / 40 s (260 °C peak, 2 times)
- Soldering iron: 350 ±10 °C, 3 s, 1 time

● **Reference Reflow Profile**



Precautions for Use

- After soldering the product, care should be taken not to apply mechanical stress or excessive vibration until it cools to room temperature.
- Do not cool the product rapidly.
- When mounting the product on a board, mounting position and orientation should be taken into account so that any stress due to board warpage is not applied to the product.
- Do not touch the encapsulating resin of the product with sharp objects such as a tweezer or fingernails. Also, do not use the product again after removal.
- Do not touch the product after mounting it on a board.
- The product emits a high-power light. Therefore, care should be taken not to look at the light emission directly for a long time because it may hurt your eyes.
- Use the product at rated current (sorting current) as much as possible. When the product is used at a current lower than the rated current (sorting current), a variation in forward voltage or luminous intensity may increase. Therefore, care should be taken for such variation when you use the product at low current.
- When using the product, care should be taken not to apply a voltage in the opposite direction of the LED.

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