

# Description

The SEP1WC1L19DTA is a surface mount white LED. The product includes a protection diode for ESD protection.

### Features

- Color------ White
- Luminous Intensity,  $I_{V}$ -- 3500 mcd (typ.) ( $I_F$  = 30 mA)
- Forward Voltage, V<sub>F</sub>------ 2.9 V (typ.) (I<sub>F</sub> = 30 mA)
  Chromaticity (x, y)-----(0.267, 0.279)
- Viewing Angle, 2θ<sub>1/2</sub>------120 deg
- MSL 3
- RoHS Compliant
- Pb-free, Reflow Soldering
- High Reliability

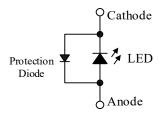
## Applications

- Automotive Interior
- Switch
- Indicator

## Package

Dimensions (L  $\times$  W  $\times$  H): 2.8  $\times$  3.5  $\times$  0.7 mm





Not to scale

## **Absolute Maximum Ratings**

Unless specifically noted,  $T_A = 25 \ ^{\circ}C$ .

Parameter	Symbol	Conditions	Rating	Unit
Power Dissipation	PD		280	mW
Forward Current	$I_{\rm F}$		80	mA
Pulse Forward Current	I <sub>FP</sub>	Frequency = 1 kHz Pulse Width $\leq$ 100 µs	100	mA
Operating Temperature	Top		-40 to 100	°C
Storage Temperature	T <sub>STG</sub>		-40 to 100	°C
Junction Temperature	TJ		150	°C
Thermal Resistance	$\theta_{(J-A)}$		80	°C/W
	$\theta_{(J-S)}$		25	°C/W

## **Electrical / Optical Characteristics**

Unless specifically noted,  $T_A = 25$  °C.

Parameter	Symbol	Conditions	Min.	Тур.	Max.	Unit
Forward Voltage	$V_{\rm F}$	$I_F = 30 \text{ mA}$	2.4	2.9	3.5	V
Reverse Voltage	$V_R$	$I_R = 1 mA$		0.8	_	V
Luminous Intensity	$I_V$	$I_F = 30 \text{ mA}$	3150	3500	3850	mcd
Chromaticity	х	$I_F = 30 \text{ mA}$		0.267		
	у			0.279	_	
Viewing Angle	$2\theta_{1/2}$	$I_F = 30 \text{ mA}$	_	120		deg

## **Mechanical Characteristics**

Parameter	Conditions	Min.	Тур.	Max.	Unit
Package Weight			0.0214		g

# Luminous Intensity Bins

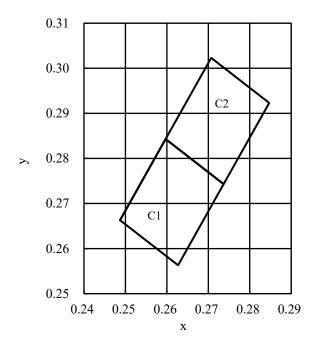
The values have a tolerance of  $\pm 10\%$ .

Bin Number	Luminous Intensity Range	Unit
С	3150 to 3500	mcd
D	3500 to 3850	mcd

## **Chromaticity Bins**

The values have a tolerance of  $\pm 0.01$ .

Bin Number	Х	у
C1	0.2487	0.2663
	0.2597	0.2843
	0.2737	0.2743
	0.2627	0.2563
C2	0.2597	0.2843
	0.2707	0.3023
	0.2847	0.2923
	0.2737	0.2743



#### **Derating Curves**

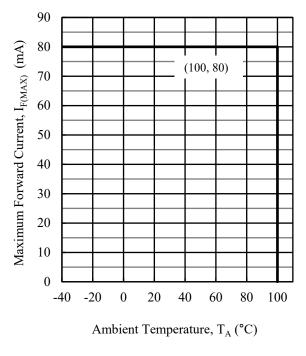


Figure 1. I<sub>F(MAX)</sub> vs. T<sub>A</sub>

## **Characteristic Curves**

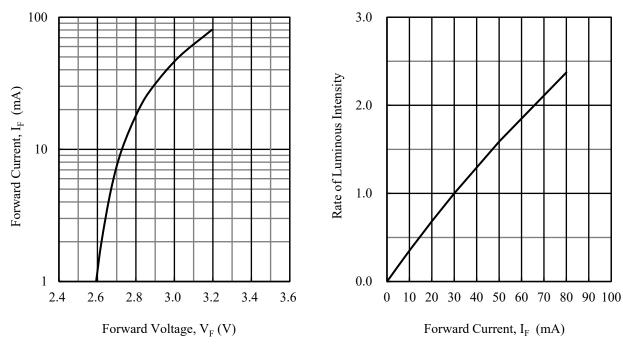
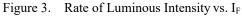


Figure 2.  $I_F vs. V_F$ 



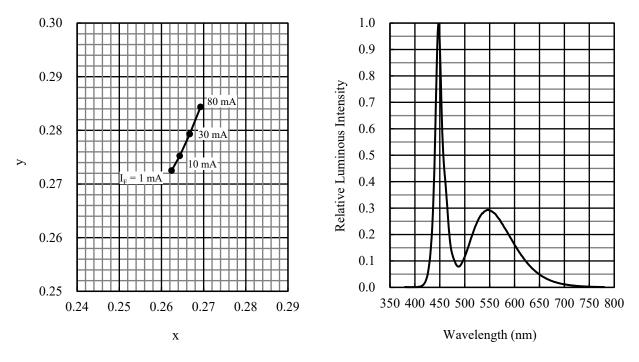
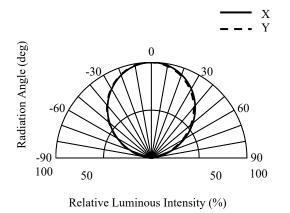


Figure 4. I<sub>F</sub> vs. Chromaticity

Figure 5. Spectrum



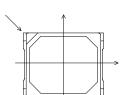
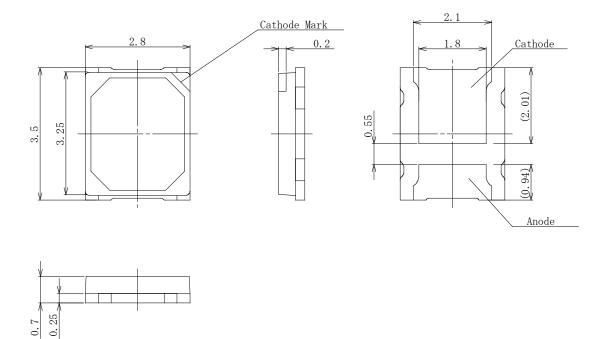


Figure 6. Directivity

## **Physical Dimensions**

#### • Surface Mount (2.8 × 3.5 × 0.7 mm)



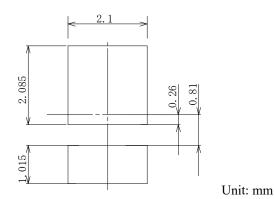
#### **NOTES:**

- Dimensions in millimeters
- Tolerance: ±0.2 mm

o.

- All the values in parentheses are reference dimensions.
- Pb-free (RoHS compliant)
- MSL 3 (Moisture Sensitivity Level 3)

#### • Land Pattern Example

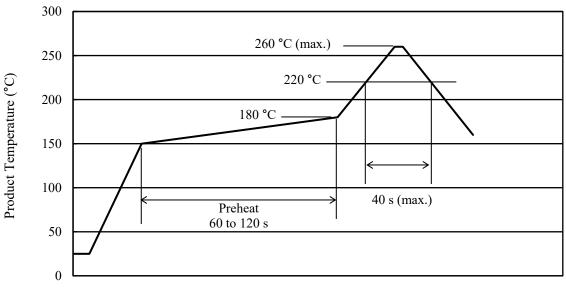


### **Soldering Conditions**

When soldering the products, it is required to minimize the working time within the following limits:

- Reflow: Preheat: 150 to 180 °C / 60 to 120 s Solder heating: 220 °C / 40 s (260 °C peak, 2 times)
- Soldering iron:  $350 \pm 10$  °C / 3 s, 1 time

#### • Reference Reflow Profile



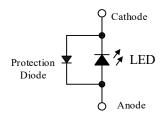
Time (s)

### **Precautions for Use**

#### • Measures for Electrostatic Discharge (ESD)

In general, InGaN-based elements such as blue LEDs are very sensitive to ESD. For enhanced ESD withstand capability, this product is designed to include a surge protection diode as shown in the figure below. Therefore, the following ESD withstand capabilities are ensured:  $\geq 200$  V on machine model (C = 200 pF, R = 0  $\Omega$ ), and  $\geq 2000$  V on human body model (C = 100 pF, R = 1.5 k $\Omega$ ). Note that, however, all the values mentioned above are not guaranteed.

When using the product, care should be taken not to apply a voltage in the opposite direction of the LED. If a voltage is applied in the opposite direction of the LED, the surge protection diode becomes conductive, and then an unintended current may flow through the set.



#### • Other

- After soldering the product, care should be taken not to apply mechanical stress or excessive vibration until it cools to room temperature.
- Do not cool the product rapidly.
- When mounting the product on a board, mounting position and orientation should be taken into account so that any stress due to board warpage is not applied to the product.
- Do not touch the encapsulating resin of the product with sharp objects such as a tweezer or fingernails. Also, do not use the product again after removal.
- Do not touch the product after mounting it on a board.
- The product emits a high-power light. Therefore, care should be taken not to look at the light emission directly for a long time because it may hurt your eyes.
- Use the product at rated current (sorting current) as much as possible. When the product is used at a current lower than the rated current (sorting current), a variation in forward voltage or luminous intensity may increase. Therefore, care should be taken for such variation when you use the product at low current.

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