

# Description

The SEP1WP1446DTA is a surface mount white LED. The product includes a protection diode for ESD protection.

## **Features**

- Color------ White
- Luminous Intensity,  $I_V$ ----500 mcd (typ.) ( $I_F$  = 10 mA)

- MSL 3
- RoHS Compliant
- Pb-free, Reflow Soldering
- High Reliability

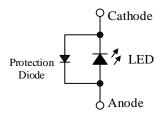
## **Applications**

- Automotive Interior
- Switch
- Indicator

### Package

Dimensions (L  $\times$  W  $\times$  H): 3.5  $\times$  2.8  $\times$  1.2 mm





Not to scale

## **Absolute Maximum Ratings**

Unless specifically noted,  $T_A = 25$  °C.

Parameter	Symbol	Conditions	Rating	Unit
Power Dissipation	PD		108	mW
Forward Current	I <sub>F</sub>		30	mA
Forward Current Reduction	$\Delta I_F$	$T_A \ge 85 \ ^\circ C$	-0.8	mA/°C
Pulse Forward Current	I <sub>FP</sub>	Frequency = 1 kHz Pulse Width $\leq$ 100 µs	70	mA
Reverse Current	I <sub>R</sub>		10	mA
Operating Temperature	T <sub>OP</sub>		-40 to 110	°C
Storage Temperature	T <sub>STG</sub>		-40 to 110	°C
Junction Temperature	TJ		120	°C

## **Electrical / Optical Characteristics**

Unless specifically noted,  $T_A = 25$  °C.

Parameter	Symbol	Conditions	Min.	Тур.	Max.	Unit
Forward Voltage	$V_{\rm F}$	$I_F = 10 \ mA$		3.0	3.6	V
Reverse Voltage	V <sub>R</sub>	$I_R = 1 \ mA$		0.8		V
Luminous Intensity	$I_V$	$I_F = 10 \text{ mA}$	372	500	671	mcd
Chromaticity	х	$I_F = 10 \text{ mA}$		0.2900	_	_
	у			0.2815		
Viewing Angle	$2\theta_{1/2}$	$I_F = 10 \text{ mA}$		120	_	deg
Thermal Resistance	$\theta_{(J-A)}$			200		°C/W

# **Mechanical Characteristics**

Parameter	Conditions	Min.	Тур.	Max.	Unit
Package Weight		_	0.0252		g

### Luminous Intensity Bins

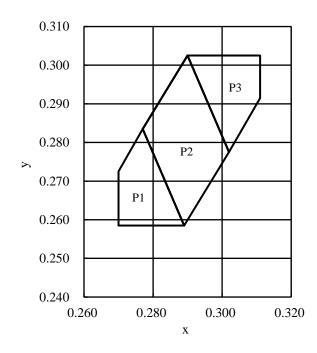
The values have a tolerance of  $\pm 20\%$ .

Bin Number	Luminous Intensity Range	Unit
С	372 to 500	mcd
D	500 to 671	mcd

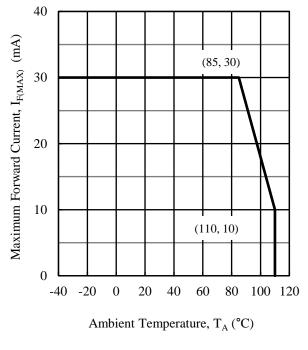
## **Chromaticity Bins**

The values have a tolerance of  $\pm 0.01$ .

Bin Number	x	у
P1	0.2770	0.2835
	0.2700	0.2725
	0.2700	0.2585
	0.2890	0.2585
P2	0.2900	0.3025
	0.2770	0.2835
	0.2890	0.2585
	0.3020	0.2775
Р3	0.2900	0.3025
	0.3110	0.3025
	0.3110	0.2915
	0.3020	0.2775



### **Derating Curves**



 $Figure \ 1. \quad I_{F(MAX)} \ vs. \ T_A$ 

## **Characteristic Curves**

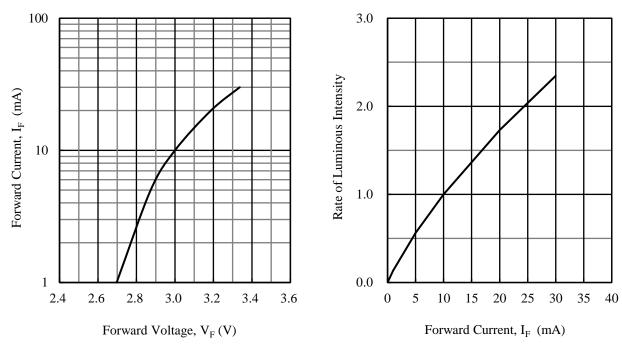




Figure 3. Rate of Luminous Intensity vs.  $I_{\rm F}$ 

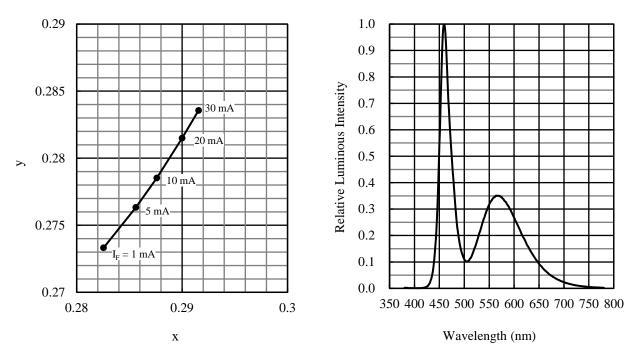


Figure 4. I<sub>F</sub> vs. Chromaticity

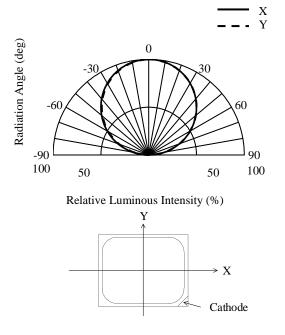
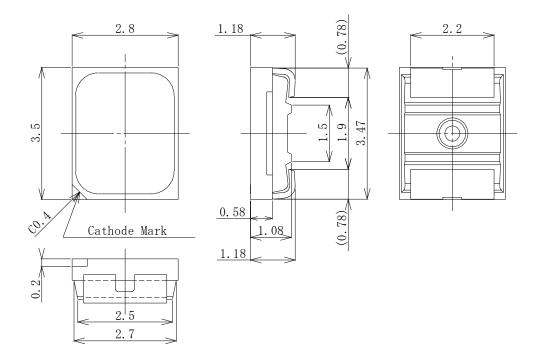


Figure 6. Directivity

Figure 5. Spectrum

## **Physical Dimensions**

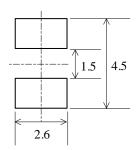
• Surface Mount (3.5 × 2.8 × 1.2 mm)



## NOTES:

- Dimensions in millimeters
- Unless specifically noted, tolerance is  $\pm 0.2$ .
- RoHS compliant
- MSL 3 (Moisture Sensitivity Level 3)

#### • Land Pattern Example



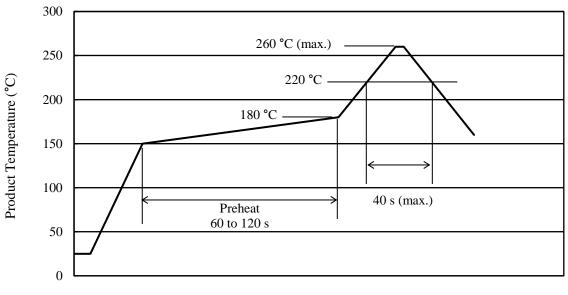
Unit: mm

### **Soldering Conditions**

When soldering the products, it is required to minimize the working time within the following limits:

- Reflow: Preheat: 150 to 180 °C / 60 to 120 s Solder heating: 220 °C / 40 s (260 °C peak, 2 times)- Soldering iron:  $350 \pm 10 \text{ °C} / 3 \text{ s}, 1 \text{ time}$

#### • Reference Reflow Profile



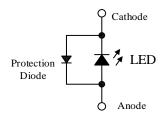
Time (s)

## **Precautions for Use**

#### • Measures for Electrostatic Discharge (ESD)

In general, InGaN-based elements such as blue LEDs are very sensitive to ESD. For enhanced ESD withstand capability, this product is designed to include a surge protection diode as shown in the figure below. Therefore, the following ESD withstand capabilities are ensured:  $\geq 200$  V on machine model (C = 200 pF, R = 0  $\Omega$ ), and  $\geq 2000$  V on human body model (C = 100 pF, R = 1.5 k $\Omega$ ). Note that, however, all the values mentioned above are not guaranteed.

When using the product, care should be taken not to apply a voltage in the opposite direction of the LED. If a voltage is applied in the opposite direction of the LED, the surge protection diode becomes conductive, and then an unintended current may flow through the set.



#### • Other

- After soldering the product, care should be taken not to apply mechanical stress or excessive vibration until it cools to room temperature.
- Do not cool the product rapidly.
- When mounting the product on a board, mounting position and orientation should be taken into account so that any stress due to board warpage is not applied to the product.
- Do not touch the encapsulating resin of the product with sharp objects such as a tweezer or fingernails. Also, do not use the product again after removal.
- Do not touch the product after mounting it on a board.
- The product emits a high-power light. Therefore, care should be taken not to look at the light emission directly for a long time because it may hurt your eyes.
- Use the product at rated current (sorting current) as much as possible. When the product is used at a current lower than the rated current (sorting current), a variation in forward voltage or luminous intensity may increase. Therefore, care should be taken for such variation when you use the product at low current.
- When the product comes into contact with material containing sulfide or is exposed to an atmosphere containing sulfide gas, the following may be caused: discoloration in the silver plating of the metal parts inside and outside the package; change in the brightness and tint of the original luminescent color.

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